

COMPACT EXCAVATOR

**takeuchi**<sup>TM</sup>  
From World First to World Leader

# TB215R



Operating Weight: 1,610 kg

# Product Features & Specifications

## ENGINE

- EU Stage V Emission Compliant
- Engine Preheat
- Extended Life Coolant
- Double Element, Air Cleaner (optional)
- Automatic Fuel Bleed System
- High Capacity Fuel Filters
- Engine Safety Start System on the Left Console

## ELECTRICAL

- Color Multi-Informational Display
- 12 volt System with 40 amp Alternator
- 2 Canopy Lights
- 1 Working Light on Boom
- TSS (Takeuchi Security System; Immobilizer) (optional)\*
- Hour Meter
- Travel Alarm (optional)

## UNDERCARRIAGE AND FRAME

- Triple Flanged Track Rollers
- Hydraulically Retractable Track Frame (980 mm to 1,300 mm)
- Adjustable Width Backfill Blade
- 2-Speed Travel with Automatic Shift
- Wraparound Protective Counterweight
- 230 mm Rubber Crawlers

## OPERATOR'S STATION

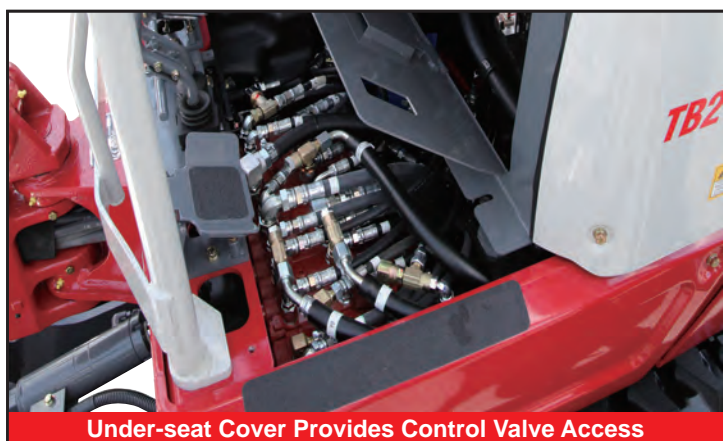
- ROPS / TOPS / OPG (TOP Guard, Level I)
- 12V Power Outlet
- Highback Suspension Adjustable Seat
- 2" Retractable Seat Belt

## HYDRAULIC

- Variable Displacement Pump
- Straight Travel Circuit
- Hydraulic Joystick Controls
- Foot Pedal Control for Service Port 1
- Auxiliary Hydraulic Circuit Plumbed to Arm
- Hydraulic Tank with Fluid Level Sight Gauge
- Proportional Control for Service Port 2 (optional)
- Service Port 3 for Quick Hitch (optional)
- Hydraulic Selector Valve (1-way/2-way) (optional)
- Pilot Accumulator (optional)

## WORKING EQUIPMENT

- Independent Mono Boom Swing
- Cushioned Boom Cylinders
- Top Mount Boom Cylinders
- 930 mm Arm
- Arm and Boom Holding Valve with Lift Alarm (optional)
- Pattern Change Valve (ISO or G) (optional)



Under-seat Cover Provides Control Valve Access



Wide Open Engine Cover

\*Functions may not be available in all countries, so please consult your Takeuchi dealer for details.



# TOUGH, POWERFUL, RELIABLE



**2-Speed Travel**



**Multi-Informational Display**



**Hydraulic Joystick Controls**



**Retractable Undercarriage**

The TB215R has many features to make any job easier. Standard equipment includes an multi-informational display, automatic travel shift, pilot operated joystick controls, a high capacity cooling system, and convenient filter and service access.

The retractable undercarriage on the TB215R allows the machine to travel through standard doorways and job sites with limited access with ease.

Auxiliary hydraulics and boom pivot are controlled using the foot pedals located on the left and right side of the floor. The standard high back suspension seat provides optimal comfort for the operator.

The TB215R is powerful, tough and versatile. This machine provides exceptional value and demonstrates outstanding performance.



**Easy Maintenance and Service Access**

## OPERATING PERFORMANCE

Operating Weight	1,610 kg
Bucket Capacity (Heaped)	0.038 m <sup>3</sup>
Slew Speed	9.2 min <sup>-1</sup>
Travel Speed	
1st	2.2 km/h
2nd	4.2 km/h
Gradeability	15°
Ground Pressure	26.0 kPa
Maximum Bucket Breakout Force	14.0 kN
Maximum Arm Digging Force	9.5 kN
Traction Force	19.4 kN
Boom Swing Angle (Left/Right)	70° / 50°

## ENGINE

Model	Yanmar / 3TNV70
Rated Output (ISO 14396)	11.5 kW/2,400 min <sup>-1</sup>
Maximum Torque	52.6 Nm/1,800 min <sup>-1</sup>
Displacement	854 ml
Alternator	12 V - 0.48 kW
Battery (IEC 60095-1)	12 V - 48 A·h

## FLUID CAPACITY

Engine Lubrication	2.8 L
Cooling System	3.9 L
Fuel Tank Capacity	22.0 L
Hydraulic Reservoir Capacity	16.1 L
Hydraulic System Capacity	24.0 L

## HYDRAULIC SYSTEM

P1, P2	Variable Displacement Pump
Flow Rate	16.8 L/min
Relief Pressure	21.0 MPa
P3	Gear Pump
Flow Rate	10.8 L/min
Relief Pressure	20.0 MPa
Service Port 1	
Flow Rate	33.6 L/min
Hydraulic Pressure	21.0 MPa
Service Port 2	
Flow Rate	10.8 L/min
Hydraulic Pressure	20.0 MPa
Service Port 3	
Hydraulic Pressure	20.0 MPa

## SAFETY and HEALTH

Vibration Levels	
Hand / Arm	≤ 2.5 m/s <sup>2</sup>
Body	≤ 0.5 m/s <sup>2</sup>
Noise Level	
Sound Power Level	LWA 93 dB



Top Mount Boom Cylinder



Operator's Station



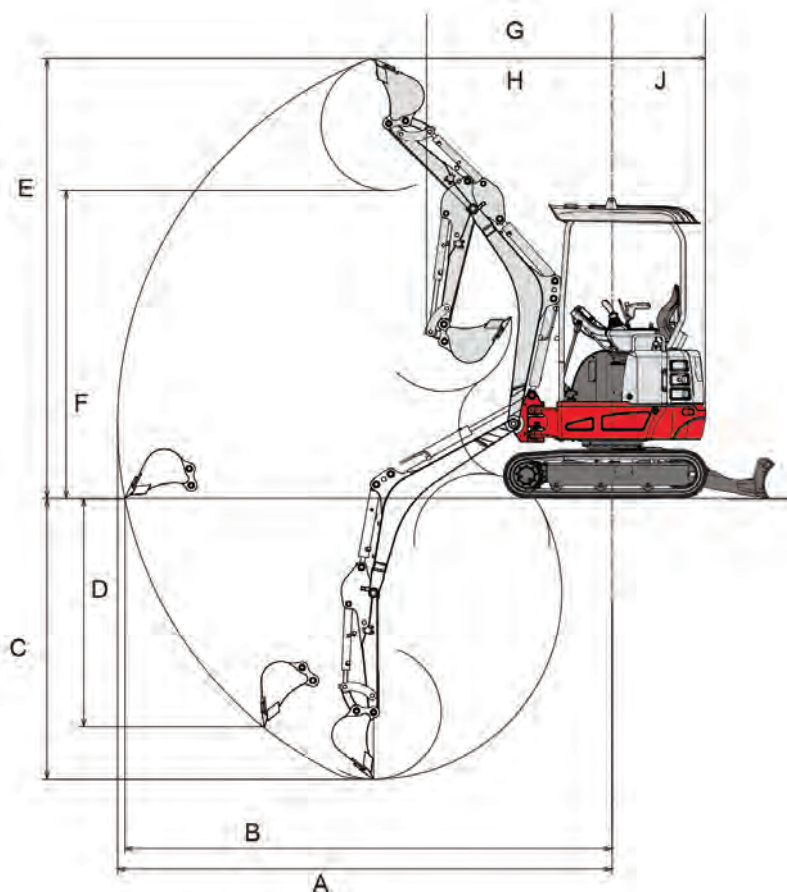
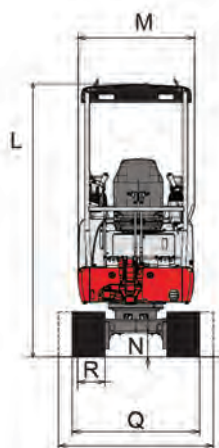
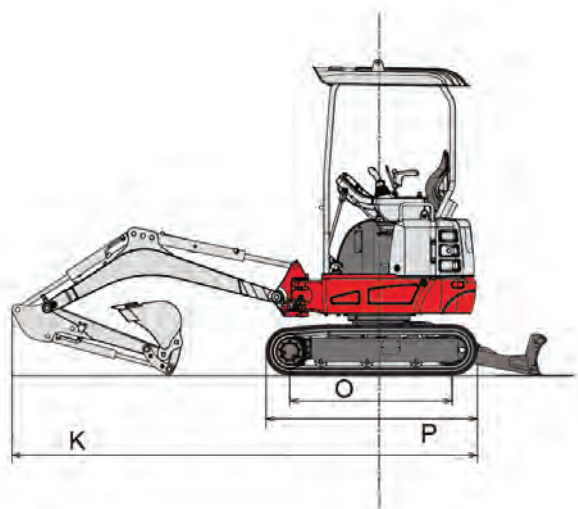
High Capacity Fuel Tank



Short Tail Swing



# TB215R Compact Excavator



## MACHINE DIMENSIONS

## 930 mm Arm

A	Maximum Reach	3,815 mm
B	Maximum Reach at Ground Level	3,760 mm
C	Maximum Digging Depth	2,190 mm
D	Maximum Vertical Digging Depth	1,780 mm
E	Maximum Height of Cutting Edge	3,430 mm
F	Maximum Dumping Height	2,400 mm
G	Front Swing Radius	1,450 mm
H	Front Swing Radius with Boom Offset	1,185 mm
J	Slew Radius	720 mm
K	Overall Length	3,455 mm
L	Overall Height	2,345 mm
M	Upper Structure Overall Width	980 mm
N	Ground Clearance	205 mm
O	Crawler Base	1,205 mm
P	Crawler Overall Length	1,570 mm
Q	Crawler Overall Width - Crawler Retracted	980 mm
Q'	Crawler Overall Width - Crawler Extended	1,300 mm
R	Crawler Shoe Width	230 mm



